

Hands-on Training for Spray Finishers

IN COOPERATION WITH CONESTOGA COLLEGE

The Bluewater Wood Alliance offers, based on popular demand a combination of "off-site" and "in-house" training course. The training is tailored to the existing workforce honing their skills. State-of-the-art training equipment allows the participants to practice on virtual spray equipment and gives them useful feedback on how to improve efficiency and quality.

PART 1:

ONE-DAY FINISHING TRAINING -CLASSROOM Hands-on training on spray simulator, theory and cost improvements. Course content on next page.

PART 2:

ONE-DAY FINISHING TRAINING AT YOUR FACILITY

- Course content and details on next page.
- Scheduled at a mutually agreeable time
- · Adjusted to your specific needs

For registration and more information send an email to Mike Baker, Cluster Manager manager@bluewaterwoodalliance.com

PART 1: OFF-SITE TRAINING

LOCATION:

Walkerton Clean Water Centre 20 Ontario Rd. Walkerton, Ontario

DATE:

April 24, 2014 9:00 am – 4:00 pm

COURSE COSTS:

BWA MEMBERS: \$160 per person NON-MEMBERS: \$320 per person

12 seats per course. First come, first serve. Priority will be given to BWA Members.





DATE: April 24, 2014 9 am - 4 pm

LOCATION: Walkerton Water Centre

DURATION: 1 day (6 hours)

COST: Members

Non-members \$ 320 per person

\$ 160 per person

GROUP SIZE: Maximum 12 persons

Refreshments & Lunch will be provided.

Part 1: Classroom Training

The training is tailored to existing spray finishers and finishing department management to hone their existing skills and update their knowledge base. The objective is to provide existing, sufficiently skilled spray operators with additional training and tools to start or accelerate the Continuous Improvement process in their companies.

The course includes practical training on a state-of-the-art spray simulator which is successfully used by the Conestoga College to train their students and industry training.

COURSE OUTLINE

Theory

Brief Industry Overview

Equipment:

- HVLP Spray Equipment the pros and cons
- Airless Air Assist the pros and cons
- Proper equipment and gun maintenance

Typical Spray Material:

- Stains spray, wipe, water-based, solvent based...
- Sealer and Topcoats
- Pigmented lacquer

Trouble Shooting (identifying the root causes)

Quality Assurance and Process Control

Training on the Virtual Spray System

Adjusting Spray Guns

Application Techniques

Trouble Shooting and Quality Control

Quick overview and each participant spray's a very basic part. Participants are graded with an overall score to help identify cost saving potential.

Question & Answers

Bring your specific questions to the course

Preparation For On-Site Visit

Detailed outline

Sprayer training before visit (conducted by company/self-training)

Requirements to be prepared for additional in-house training

Part 2: On-site Training

Provides existing, sufficiently skilled spray operators with additional training and tools to start or accelerate the Continuous Improvement process in their companies. This training day allows the companies to train their entire finishing staff right in their own environment. Instructors provide feedback based on their observations. The training day can be customized to your companies needs.

COURSE OUTLINE

Review of current finishing operations by the instructor.

Review of "pain-points" and challenges reported by the finishing staff/management.

Training on the Virtual Spray System of all of the company's sprayers

Review the spray score /measurements; explanation of what is measured, what impact has it on the finishing cost and how it can be improved.

Provide feedback and improvement suggestions to participants based on their individual score.

How to improve the Finishing operation (pressure, spray speed, overlap, viscosity, temperature etc...); tricks of the trade, wood specific settings, etc.

Verbal feedback and brief report stating the improvement opportunities in the finishing department in bullet format

Customized training per company (optional): shading, specialty finishes, water-based finishes, repairs and touch-ups, testing of new materials, etc.

MATERIALS

Each company will provide their own finishing material and test panels. Please see note on back page about Associate members to provide finishing material and/or spray equipment.



DATE:

To be scheduled with your company and the Instructor for a mutually agreeable day

LOCATION:

Your facilities finishing room

DURATION:

1 day (6 hours)

COST:

Members: \$ 805 per course/location

Non-members: \$ 1,610 per course/location



Taking one or both?

The Bluewater Wood Alliance recommends both parts to its members for maximum training impact. Part 1 (Classroom /off-site) should be attended by at least one key person of the finish room. This will allow also preparing better for the part 2 (on-site) training. For companies with only a few spray finishers part 1 is a very economical way of training. Part 2 (on-site) allows training all your existing staff to be trained at your location. If needed the training content can be somewhat tailored to the specific company needs (i.e. special subjects or specific emphasis). Participation in Part 1 is recommended but not mandatory. Both parts are created to be complementing each other, but also be useful when only one of the two is attended. This allows maximum flexibility for the companies to provide training for their staff. Sharing the on-site training Companies with a small finishing department might want to combine their on-site experience with an interested member company. Call us for coordination.

GOVERNMENT FUNDING

The courses can be delivered for this reduced cost as the Bluewater Wood Alliance received RED funding. The full cost of these courses would be about double.

SUPPORT BY ASSOCIATE MEMBERS

The Associate Members supplying finishing material and equipment to our members have offered to support this training initiative. For the in-house training we offer the opportunity to the participating companies to use instead of their own equipment and material, to try some demo-equipment and/or additional (novelty) material for testing provided by the one of the Associate Members.



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ASSOCIATE MEMBERS













